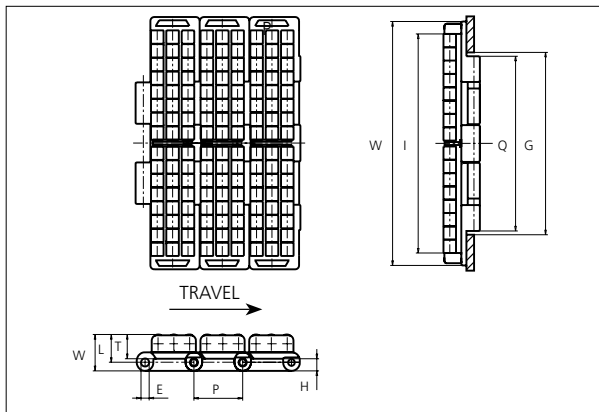


## Special Plastic Chain

Series **uni 821** Type **PRR**



### Special Plastic Chain

Straight running chain  
 Pitch: 38.1 mm (1.50 in)  
 Backflex radius: 225.0 mm (8.90 in)  
 Permissible tensile strength:  
 POM material: 3000 N (674 lbf)  
 Delivery: 3.048 m (10 ft)  
 No. of links/box: 80  
 Axle materials for  $\varnothing 5.0$  mm  
 (0.20 in) accumulation rollers:  
 See uni Material and Color  
 Overview.

E		G		H		I (K750)		I (K1000)		I (K1200)		L		P		Q		T		V	
mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
6.4	0.25	140.0	5.51	9.5	0.37	174.5	6.87	238.0	9.37	288.8	11.37	22.2	0.87	38.1	1.50	136.5	5.37	19.0	0.75	28.5	1.12

All dimensions are for chains in POM material.

	Width (W)		Base material & color	Roller material & color	Pin material	Weight	
	mm	in				kg/m	lb/ft
<b>K750</b>	190.5	7.50	POM-LF <b>BR</b>	POM-LF <b>BR</b>	<b>SS304</b>	5.1	3.43
<b>K1000</b>	254.0	10.00	-	-	-	-	-
<b>K1200</b>	304.8	12.00	POM-LF <b>BR</b>	POM-LF <b>BR</b>	<b>SS304</b>	8.3	5.58

Non standard material and color: See uni Material and Color Overview.  
 Non standard pin material: See uni Material and Color Overview.

STANDARD

STRAIGHT RUNNING

PITCH 38.1 MM/1.50 IN

Any questions? Please contact us.

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## Sprocket

No of teeth	Pitch diameter		Overall-diameter		Min. ø bore		Max. ø bore		Hub-diameter		A-dimension		B-dimension		Molded PA6 LG	Molded Cast Iron	Machined PA6
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in			
Z19	117.3	4.62	117.0	4.61	20.0	0.79	40.0	1.57	58.0	2.28	58.7	2.31	64.5	2.54	x	x	x
Z21	129.2	5.09	130.0	5.12	20.0	0.79	40.0	1.57	58.0	2.28	65.0	2.56	70.5	2.78	x	x	x
Z23	141.2	5.56	142.0	5.59	20.0	0.79	40.0	1.57	58.0	2.28	71.2	2.80	76.5	3.01	x	x	x
Z25	153.2	6.03	155.0	6.10	20.0	0.79	40.0	1.57	58.0	2.28	77.4	3.05	82.5	3.25	x	x	x
Z27	165.2	6.50	167.0	6.57	20.0	0.79	70.0	2.76	0	0	83.6	3.29	88.5	3.48		x	x
Z29	177.2	6.98	179.0	7.05	20.0	0.79	70.0	2.76	0	0	89.8	3.54	94.6	3.72		x	x
Z31	189.3	7.45	192.0	7.56	20.0	0.79	70.0	2.76	0	0	95.9	3.78	100.6	3.96		x	x

## Two part sprocket

No of teeth	Pitch diameter		Overall-diameter		Min. ø bore		Max. ø bore		Hub-diameter		A-dimension		B-dimension		Molded PA6 LG	Molded Cast Iron	Machined PA6
	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in			
Z25	153.2	6.03	155.0	6.10	20.0	0.79	40.0	1.57	58.0	2.28	77.4	3.05	82.5	3.25	x		

Non standard material and color:  
See uni Material and Color Overview.

Molded sprocket



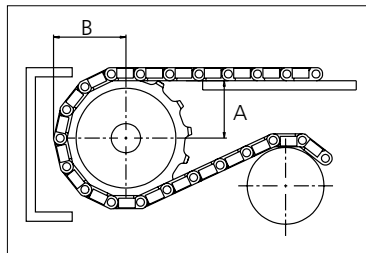
Cast iron sprocket



Machined sprocket



Two part sprocket



Please ensure that sufficient size shaft and keyway are chosen for corresponding load.

Other sprocket sizes are available upon request

Width of tooth: 79.4 mm/3.13 in

Width of sprocket: 79.4 mm/3.13 in

uni Retainer Rings: See uni Retainer Ring data sheet

uni Idler: See uni Idler data sheet

uni Guide Rings can be mounted on cast iron and machined sprockets. See uni Guide Rings data sheet

Any questions? Please contact us.